

Date: Monday, 5/14/2007 7:15:46 AM  
User: Kim Johnston

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HARNESS ASSEMBLY
Job Number : 32340	
Estimate Number : 12862	
P.O. Number : <i>N/A</i>	Part Number : D412702117B
This Issue : 5/14/2007 S.O. No. : <i>N/A</i>	Drawing Number : ICA D412-702 P.79
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i>	Drawing Revision : D
Previous Run : <i>N/A</i>	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 5/15/2007
Checked & Approved By : <i>[Signature]</i>	Qty: <i>20</i> Um: Each
Comment : est rev A 07-05.10 new issue EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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*PTO*

Comment: DOCUMENT CONTROL  
type labels per PPP D412-702-117B CHG001

2.0	D35735	ADAPTER
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
ADAPTER  
batch: *B31863*

3.0	D3579045	SHOULDER HARNESS LH
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✓

Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
SHOULDER HARNESS RH  
batch: *B32114*

4.0	K62	CLIP
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✓

Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
CLIP  
batch: *M104426*

5.0	MS24693S272	Screw
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✓

Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)  
Screw  
batch: *M8967*

*mub07/05/17*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
07/05/16	1	w/o split	ml	07-05-24	1	<i>[Signature]</i> 07-05-24	<i>[Signature]</i> 07-05-24	
<del>07-05-24</del>	<del>9.</del>	<del>Applied Marine Adhesive Sealant Contact cement NA 104524 M102565</del>	<del>AMF</del>	<del>07-05-24</del>				

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 5/14/2007 7:15:46 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 32340

Part Number: D412702117B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Washer

batch: M19185

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Nut

batch: M104215

8.0

D35693

DECAL



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

DECAL

batch: B32086

✓  
mnl 07/05/17

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

mnl

mnl 07-05-230

(P10)

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07-05-24 (1)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-115B CHG001

Location:

PPP Rev: DRAFT

QC21 FINAL inspection  
w/o release  
(1)  
07/05/24

07/05/24 (1)






Job Completion



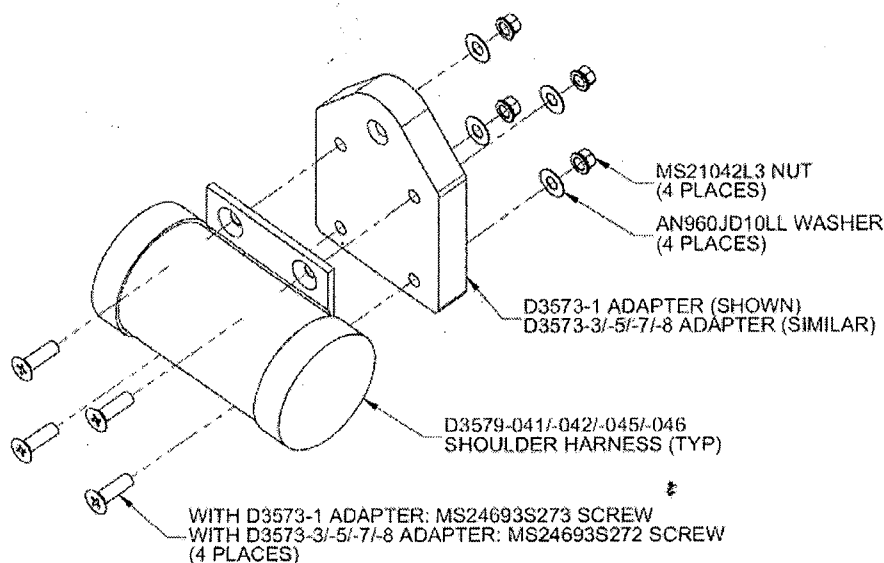
07/05/24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

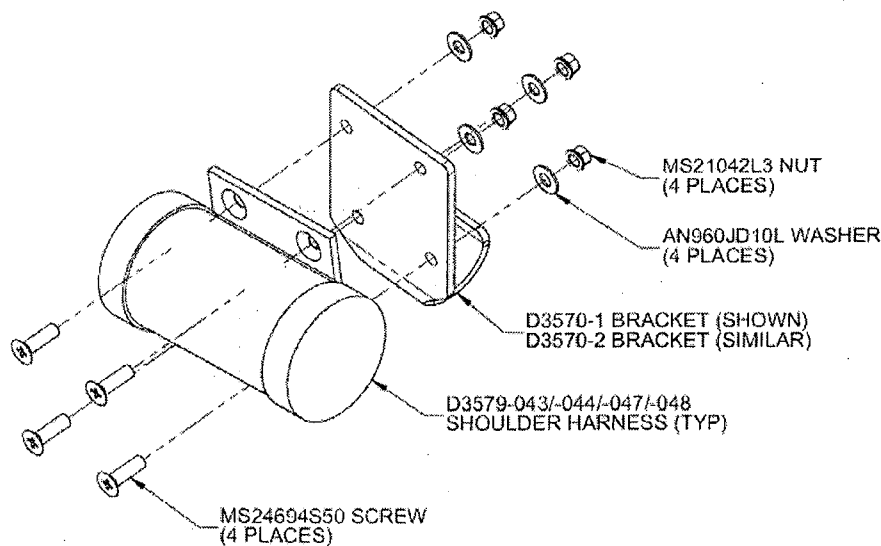
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/05/24  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/05/24	9.0	D3569-3 does not stick to the buckle, even with the recommended adhesive 3M fast cure 5200	 07/05/24	Apply a light coat of contact cement to back the label to the buckle in 102525	 07/05/24	 07/05/24	 07/05/24	 07/05/24

NOTE: Date & initial all entries



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND  
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**  
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



**DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES**  
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 32340

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